

## Corrosion Inhibition by – Phthalic Acid - $Zn^{2+}$ System

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### ABSTRACT

The inhibition effect of Phthalic acid(PA) –  $Zn^{2+}$  system controls the corrosion of carbon steel has been studied by weight – loss method. The weight – loss study reveals that the formulation consisting of 60 ppm of  $Zn^{2+}$ , 50 ppm of phthalic acid has 82 % inhibition efficiency. Synergistic effect exists between phthalic acid-  $Zn^{2+}$  system. The influence of N-cetyl- N, N, N-trimethylammonium bromide(CTAB) on the PA-  $Zn^{2+}$  system control the microbial corrosion. The value of the separation factor, RL indicated the phthalic acid-  $Zn^{2+}$  system was favorable adsorption. The Adsorption equilibrium exhibited better fit to Langmuir isotherm than Freundlich isotherm. The protective film consists of  $Fe^{2+}$  - Phthalic acid and  $Zn(OH)_2$  by FTIR spectroscopy.

**Key Words :** Corrosion inhibition efficiency, Phthalic acid, Protective film, adsorption isotherm;

### I. INTRODUCTION

Corrosion is the loss of useful properties of a material as a result of chemical or electrochemical reaction with its environment. . The consequences of corrosion are quite many and are considered a serious problem in industry, constructions and civil services such as electricity, water and sewage systems. To prevent or minimize internal corrosion in these systems, inhibitors are used especially in flow and closed systems, such as fresh water distribution systems. A corrosion inhibitor is a substance which when added in small concentration to an environment, effectively reduces the corrosion rate of a metal exposed to it. The organic compounds and several carboxylates such as sodium salicylate, sodium cinnamate and adipate have been used as inhibitors[1-5]. Reviews of carboxylates as corrosion inhibitors have appeared from time to time. More detailed studies of particular carboxylates have also been published. Corrosion of tin in citric acid solution and effect of some inorganic anion have been studied[6]. Synergistic effect of succinic acid and  $Zn^{2+}$  in controlling corrosion of carbon steel in well water has been reported[7]. The corrosion inhibition of carbon steel by sodium potassium tartrate has been studied by Arockia selvi et al.[8] Florence et al. have investigated the corrosion inhibition of carbon steel by adipic acid[9]. The inhibition efficiency of sodium potassium tartarate in

controlling corrosion of stainless steel in sea water has been studied by Wilson et al[10].The present work is undertaken:

1. To evaluate the inhibition efficiency (IE) of phthalic acid (PA) in controlling the corrosion of carbon steel in the absence and presence of  $Zn^{2+}$
2. To analysis the protective film formed on the carbon steel by FTIR spectra.
3. To analysis the protective film formed on the carbon steel by Langmuir and Freundlich isotherm
4. To propose a suitable mechanism for corrosion inhibition.

### II. EXPERIMENTAL

#### II.1. Preparation of the specimen

Carbon steel (0.026%S, 0.06%P, 0.4%Mn, 0.1% C, and the rest Fe) specimen of dimension 1 cm x 4 cm x 0.2 cm were used for weight loss study. Carbon steel rod of the same composition, encapsulated in Teflon was polished to a mirror finish and degreased with trichloroethylene.

#### II.2. Weight loss method

Carbon steel specimens in triplicate were immersed in 100 ml of distilled water containing various concentrations of the inhibitors, in the absence and presence of and  $Zn^{2+}$  ions, for a period of one day. The weight of the specimens before and

after immersion was determined using Shimadzu balance, AY62 model. The corrosion products were cleansed with Clarke’s solution[11]. From the change in weight of the specimens, corrosion rates were calculated with the help of the following relationship:

$$CR = \frac{\Delta m}{A * t} \quad (1)$$

where

- CR - corrosion rate
- $\Delta m$  - loss in weight (mg)
- A - surface area of the specimen (dm<sup>2</sup>)
- t - period of immersion (days)]

The inhibition efficiency (IE) was then calculated using the equation

$$IE = 100 \left( 1 - \frac{W_2}{W_1} \right) \quad (2)$$

Where W<sub>1</sub> and W<sub>2</sub> are the corrosion rates in the absence and presence of the inhibitor, respectively.

### II.3. Surface examination

The carbon steel specimens were immersed in various test solutions for a period of one day, taken out and dried. The nature of the film formed on the surface of metal specimens was analyzed by FTIR spectroscopic and adsorption studies.

### II.4. Surface coverage area

$$1/\theta = \theta/1-\theta, 1/C-\theta$$

$$C/\theta = C/1-\theta/\theta.B$$

Where,  $\theta$  =surface coverage area of metal ion solution at equilibrium,  
 C = equilibrium concentration of the metal ion,  
 1- $\theta$  = rate of adsorption,  
 B = constant related to the energy of adsorption.

#### II.4.1. Langmuir Adsorption isotherm model

The Langmuir model was developed based on assumption of the formation of a monolayer of the metal ion solution onto the surface of the phthalic acid, It has also been assumed that surface sites are completely heterogeneous. The study of Langmuir isotherm is essential in assessing the adsorption efficiency of the phthalic acid. In this regard the Langmuir isotherm is important, through the restriction and the limitation if this model has been well recognized.

#### II.4.2. Freundlich Adsorption isotherm Model

The Freundlich isotherm is the earliest known relationship describing the sorption equation. The fairly satisfactory empirical isotherm can be used for non-ideal sorption that involves heterogeneous surface energy system and is expressed by the following equation  
 $IE = K_F PA^{1/n}$

Where K<sub>F</sub> is roughly an indicator of the adsorption capacity and 1/n is the adsorption intensity. The essential characteristics of Langmuir and freundlich isotherm can be expressed in terms of dimension less constant, separate ion factor or equilibrium parameter R<sub>L</sub>, which is defined by  $R_L = C_o / 1+bC_o$  is the initial metal ion concentration and b is the Langmuir constant the parameter indicates the shape of isotherm as follows.

R <sub>L</sub>	Types of isotherm
R <sub>L</sub> > 1	Unfavorable
R <sub>L</sub> = 1	Linear
0 < R <sub>L</sub> < 1	Favorable
R <sub>L</sub> = 0	Irreversible

The applicability of Langmuir and Freundlich model to then chosen metal ion solution system was studied in the present work.

### II.5. FTIR spectra

FTIR spectra were recorded in a Perkin – Elmer 1600 spectrophotometer. The film was carefully removed, mixed thoroughly with KBr made in to pellets and FTIR spectra were recorded.

## III. RESULTS AND DISCUSSION

### III.1. Analysis of Results of Mass Loss Method

The inhibition efficiency(IE)of carbon steel immersed in aqueous medium for one day in the absence and presence of inhibitor at various concentration has been measured by weight loss study[12-14]. The corrosion inhibition efficiency of phthalic acid alone is given in the Table 1. It is found that the inhibition efficiency is decreases the concentration of phthalic acid increases. For example 50 ppm of phthalic acid shows 61% of IE, but 150ppm of phthalic acid accelerate the corrosion. The inhibition efficiency of Zn<sup>2+</sup> alone in the system shows some IE (Table 2).

Table 1. Corrosion inhibition efficiency (IE) of carbon steels in presence of inhibitors obtained by weight loss method.

Inhibitor system : PA alone.

S.No.	PA ppm	IE %
1	0	-
2	25	53
3	50	61
4	75	-15
5	100	-61
6	125	-76
7	150	-85

The IE of PA-Zn<sup>2+</sup> system are given in the Table 3-4. From the above results to note that a

synergistic effect exists between PA-Zn<sup>2+</sup>. For example, 50ppm of PA has 75% of IE, 60 ppm of Zn<sup>2+</sup> has 43% of IE. However, the formulation consisting of 50 ppm of PA and 60 ppm of Zn<sup>2+</sup> has 82% IE. That is mixture of inhibitions shows better inhibition efficiency than the individual inhibitors.

Table 2. Corrosion inhibition efficiency (IE) of carbon steels in presence of inhibitors obtained by weight loss method.

Inhibitor system : Zn<sup>2+</sup> alone

S.No.	Zn <sup>2+</sup> ppm	IE %
1	0	-
2	10	-47
3	20	-30
4	30	27
5	40	32
6	50	40
7	60	43

Table 3. Corrosion inhibition efficiency (IE) of carbon steels in presence of inhibitors obtained by weight loss method.

Inhibitor system : PA - Zn<sup>2+</sup> system

S.No.	PA ppm	Zn <sup>2+</sup> ppm	IE %
1	0	0	-
2	25	30	75
3	50	30	75
4	75	30	55
5	100	30	53
6	125	30	36
7	150	30	40

Table 4. Corrosion inhibition efficiency (IE) of carbon steels in presence of inhibitors obtained by weight loss method.

Inhibitor system : PA - Zn<sup>2+</sup> system

S.No.	PA ppm	Zn <sup>2+</sup> ppm	IE %
1	0	0	-
2	50	10	35
3	50	20	37
4	50	30	54
5	50	40	61
6	50	50	69
7	50	60	82

### III.2. Influence of CTAB on the IE of PA-Zn<sup>2+</sup> system

The biocide CTAB control the microbial corrosion caused by micro organism. It is observed from Table 5 that as the concentration of CTAB increases, the IE decreases and increases. A micelle would have been formed at the minimum efficiency concentration.

Table 5. Corrosion inhibition efficiency (IE) of carbon steels in presence of inhibitors obtained by weight loss method.

Inhibitor system : PA - Zn<sup>2+</sup> -CTAB system

S.No.	PA ppm	Zn <sup>2+</sup> (ppm)	CTAB ppm	IE %
1	0	-	-	-
2	50	60	50	72
3	50	60	100	65
4	50	60	150	52
5	50	60	200	58
6	50	60	250	70
7	50	60	300	75

### III.3. Langmuir adsorption isotherm Model

The Langmuir adsorption model is based on the assumption that maximum adsorption corresponds to the saturated monolayer of Langmuir equation can be described by

$$C/\theta = 1/\theta \cdot B + (1/\theta)$$

Where C is the equilibrium concentration of the metal ion solution,  $\theta$  is the surface coverage area of the metal ion, B is the Langmuir constant related to adsorption capacity and rate of adsorption, respectively. The linear plot of specific adsorption C/ $\theta$  against the equilibrium concentration (C) Figure 1. Shows that the adsorptions obey the Langmuir model. The Langmuir constant B were determined from the slope and intercept of the plot and are presented in Table 6. The R<sup>2</sup> values (0.9378) suggest that the Langmuir isotherm provides a good fit to the isotherm data

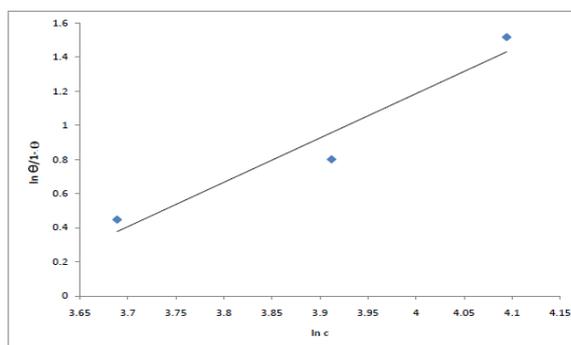


Figure 1. Langmuir isotherm for Zn<sup>2+</sup> Solution on to Phthalic acid

The essential characteristics if the Langmuir isotherm can be expressed in terms of a dimensionless constant separation factor  $R_L$  given by the equation

$$R_L = 1/1+bc_0$$

Where  $C_0$  is the highest initial concentration of phthalic acid and  $b$  is Langmuir constant. The parameter  $R_L$ , indicates the nature of shape of isotherm accordingly.

Table 6. Langmuir Isotherm for  $Zn^{2+}$  Solution on phthalic acid

$Zn^{2+}$ ppm	PA ppm	ln C	$\theta$	$\theta/1-\theta$	ln $\theta/1-\theta$
60	50	2.315	0.35	0.538	-0.62
60	50	2.99	0.37	0.587	-0.53
60	50	3.40	0.54	1.174	0.16
60	50	3.69	0.61	1.564	0.47
60	50	3.91	0.69	2.226	0.80
60	50	4.09	0.82	4.556	1.52

#### III.4. Freundlich adsorption isotherm Model

The Freundlich isotherm (Table 6) is the earliest known relationship describing the sorption equation.

Table 6.Freundlich isotherm for  $Zn^{2+}$  solution on phthalic acid

$Zn^{2+}$ (ppm)	PA ppm	IE %	log IE	log PA
60	50	35	1.54	1.00
60	50	37	1.57	1.30
60	50	54	1.73	1.48
60	50	61	1.79	1.60
60	50	69	1.84	1.70
60	50	82	1.91	1.78

The fairly satisfactory empirical isotherm can be used for non-ideal sorption that involves heterogeneous surface energy system and is expressed by the following equation

$$IE = K_F PA^{1/n}$$

Where  $K_F$  is roughly an indicator of the adsorption capacity and  $1/n$  is the adsorption intensity. In general as the  $K_F$  value increases the adsorption capacity of phthalic acid. Value  $n > 1$  represent favourable adsorption condition [15]. The Linear form of equation is given below

$$\log IE\% = \log K_F + (1/n) \log PA$$

Values of  $K_F$  and  $n$  are calculated from the intercept and slope of the plot Figure 4. and are listed in Table 7. The  $R^2$  value (0.9660) is lower than Langmuir isotherm.

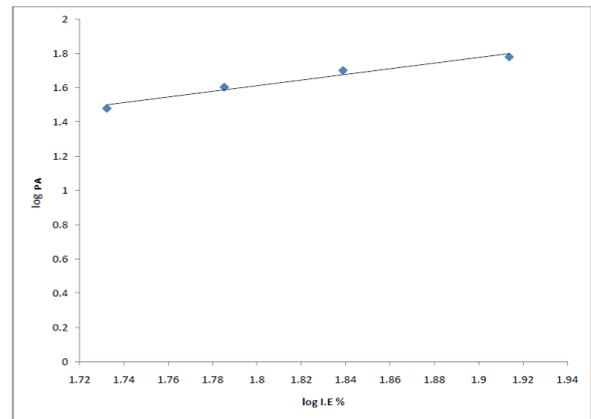


Figure 2.Freundlich isotherm for  $Zn^{2+}$  Solution on to Phthalic acid

Table 7. Langmuir and Freundlich isotherm constant and correlation Co-efficient for Adsorption of  $Zn^{2+}$  Solution Concentration

Langmuir isotherm	
$K_F$	0.3000
$1/n$	1.5806
$R^2$	0.9378
$R_L$	0.0595
Freundlich isotherm	
$K_F$	1.5000
$1/n$	2.3566
$R^2$	0.9660
$R_L$	0.4071

The best equilibrium model is determined based linear square regression correlation co-efficient  $R^2$  from Figure 5, It was observed that the equilibrium sorption data were very best fit isotherm expression conform the monolayer coverage process of phthalic acid on to  $Zn^{2+}$ .

#### III.5. Analysis of FTIR spectra

The FTIR spectrum of pure solid phthalic acid is shown in figure 3a. The peak at  $1581\text{ cm}^{-1}$  corresponds to  $>C=O$  Stretching frequency.

FTIR spectrum of thin film formed on the metal surface, after the immersion in 60 ppm of  $Zn^{2+}$  and 50 ppm of PA in shown in figure 3b. The  $>C=O$  stretching frequency shifted from  $1581\text{ cm}^{-1}$  to  $1576\text{ cm}^{-1}$ . This indicates that the oxygen atom of carbonyl group has coordinated with  $Fe^{2+}$ -PA complex on the anodic sites of the metal surface. The peak at  $1397\text{ cm}^{-1}$  due to the  $Zn(OH)_2$  formed on the cathodic sites. The FTIR spectrum confirmed that the protective film consist of  $Fe^{2+}$ -PA complex and  $Zn(OH)_2$  on the metal surface [16, 17].

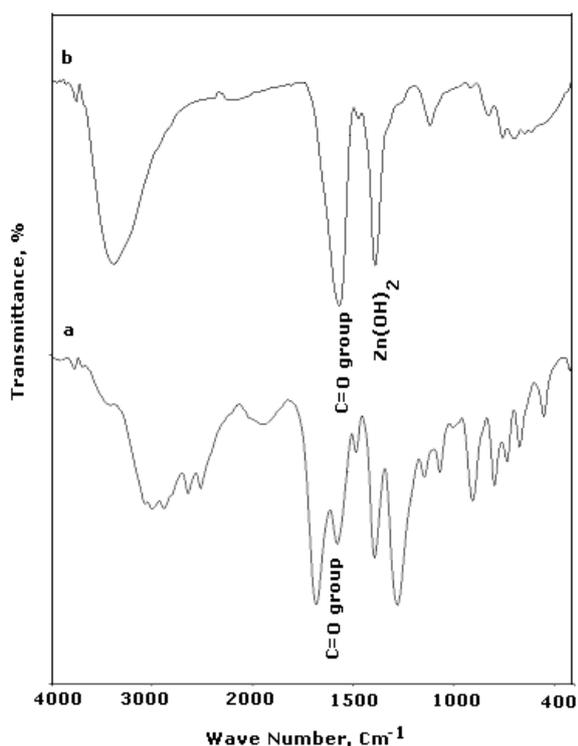


Figure 3. FTIR spectrum of various test solution  
 (a) solid phthalic acid(PA)  
 (b) Film formed on carbon steel after immersion of test solution containing 60 ppm of  $Zn^{2+}$  + 50 ppm of PA

#### IV. MECHANISM

The weight – loss study reveals that the formulation consisting of 60 ppm of  $Zn^{2+}$  and 50 ppm of phthalic acid has 82 % inhibition efficiency. The FTIR spectrum reveals that the protective film consist of  $Fe^{2+}$  - PA complex and  $Zn(OH)_2$ .

In order to explain the above observations, the following mechanism of corrosion inhibition is proposed[18].

1. When the environment consisting of 60ppm of  $Zn^{2+}$  and 50 ppm of PA is prepared, there is a formation of  $Zn^{2+}$  -PA complex.
2. When Carbon steel is introduced in this solution there is diffusion of Zinc complex towards the metal surface.
3. On the metal surface Zinc complex is converted into iron complex on the anodic site.  

$$Zn^{2+} - PA + Fe^{2+} \rightarrow Fe^{2+} - PA + Zn^{2+}$$
4. The released  $Zn^{2+}$  combined with  $OH^-$  to form  $Zn(OH)_2$  on the cathodic Sites.  

$$Zn^{2+} + 2OH^- \rightarrow Zn(OH)_2 \downarrow$$
5. Thus protective film consists of  $Fe^{2+}$  - PA and  $Zn(OH)_2$ .

#### V. CONCLUSION

The present study leads to the following conclusions:

- The formulation consisting of 60 ppm of  $Zn^{2+}$  and 50 ppwm of phthalic acid has 82 % inhibition efficiency.
- The synergistic effect exists between phthalic acid–  $Zn^{2+}$  system;
- The value of the separation factor  $R_L$ , indicated the phthalic acid system was favourable adsorption.
- FTIR spectra reveal that the protective film consists of  $Fe^{2+}$  - phthalic acid complex on the anodic sites of the metal surface and  $Zn(OH)_2$  formed on the cathodic site of the metal surface.

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